



Dart Aerospace Ltd.
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Tel (613) 632-5200

D205-665-019
Job Sheet 175971



Part No: D205-665-019

Job Qty: 6 ea

Part Name: Cable Guard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Due Date: 5/7/18

Type: SOLD

Note: DWG REV G SHEET 3 IPP REV:A 11.11.08 new issue DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		5/7/18	0.00	0.00	Start Up Stores/Pkg-2		APR 26 2018
110	Packaging	6 pcs		5/7/18	0.00	0.00	Packaging1-2		MAY 02 2018
120	QC	6 pcs		5/7/18	0.00	0.00	QC4		DAS 58
125	DC	6 pcs		5/7/18	0.00	0.00	DC		9-89 DAS 58
130	Packaging	6 pcs		5/7/18	0.00	0.00	Packaging3-1		9-89 DAS 58
140	QC21-FG	6 Ea		5/7/18	0.00	0.00	QC21		9-89 DAS 58

Part Op 125 - PHOTOCOPY BLUE FILE AND CREATE LABELS AS PER PPPD205-665-019 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D205-665-019

DAS 21 9-80 MAY 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-47A	Bolt	24 Ea (4 ea)	90-Start up Operation	#1137558-0 x 13 5062292 x 11
AN4-50A	Bolt	6 Ea (1 ea)	90-Start up Operation	5057287
D2570	Bushing	60 Ea (10 ea)	90-Start up Operation	5050169
D4445-1	Cable Guard	6 Ea (1 ea)	90-Start up Operation	5062497
D4506-1	Washer	6 Ea (1 ea)	90-Start up Operation	5052304
MS21042L4	Nut	30 Ea (5 ea)	90-Start up Operation	5054118

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-47A	24	13	0
	AN4-50A	6	7	0
	D2570	60	559	0
	D4445-1	6	0	0
	D4506-1	6	9	0
	MS21042L4	30	3,323	0

Part Specifications

Specifications could not be found.

REFERENCE ONLY

PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	PART NUMBER	DESCRIPTION
X					D205-665-011	CABLE GUARD INSTALLATION
	X				D205-665-013	CABLE GUARD INSTALLATION
		X			D205-665-015	CABLE GUARD INSTALLATION
			X		D205-665-017	CABLE GUARD INSTALLATION
				X	D205-665-019	CABLE GUARD INSTALLATION
1					D2886-1	GUARD
	1				D2886-3	GUARD
			1		D3990-1	GUARD
		1			D2916-1	GUARD
		1			D2916-3	GUARD
		1			D2916-5	GUARD
		1			D2916-7	GUARD
		4			D2915	BUSHING
1		2	1		D2529	WASHER
6	6	8	2	10	D2570	BUSHING
				1	D4445-1	GUARD
				1	D4506-1	WASHER
4	3	4	2	4	AN4-47A	BOLT
				1	AN4-50A	
		4			AN4-55A	BOLT
4	3	8	2	5	MS21042L4 (OR -4)	NUT
1		2	1		NAS1149D0463J	WASHER (OR AN960JD416)

WEIGHT AND BALANCE

Installation	Weight	Longitudinal	
		Arm	Moment
D205-665-011	2.22 lb 1.01 kg	145.2 in 3.69 m	322 in-lb 3.73 m-kg
D205-665-013	2.20 lb 1.00 kg	101.7 in 2.58 m	224 in-lb 2.58 m-kg
D205-665-015	6.96 lb 3.16 kg	117.2 in 2.97 m	816 in-lb 9.40 m-kg
D205-665-017	0.70 lb 0.32 kg	68.5 in 1.74 m	48 in-lb 0.56 m-kg
D205-665-019	4.81 lb 2.18 kg	118.7 in 3.01 m	571 in-lb 6.56 m-kg

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 12.04.25
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. G
MFG. APPR.	N/A	D205-665	SHEET 3 OF 10
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CABLE GUARD INSTALLATION	NTS
DATE	12.04.25	COPYRIGHT © 1999 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Change Record

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Part Number: D205-665-019

Description: CABLE GUARD INSTALLATION

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